

TECHNICAL DATA SHEET

GF 111 ERASEMARKTM 2.0 MIL GLOSS CLEAR POLYPROPYLENE LAMINATE CLEAR PERMANENT ADHESIVE

GF 111 is a 2.0 mil clear polypropylene film coated with a permanent acrylic pressure sensitive adhesive on a smooth paper liner. This laminate can turn any printed graphics into a writeable dry erase surface and is designed for use with dry erase markers. GF 111 is best suited for short-term or promotional indoor graphics, where long-term durability is not required. See the General Formulations website for other longer-term products such as GF 110 EraseMark Pro[™] and GF 108 Tedlar® by Dupont[™].

PRODUCT NAME	111		
FILM			
Film Type	Clear Dry Erase Polypropylene		
Film Thickness (mils/µm)	2.0 / 50 (+/- 10%)		
Film Weight (gsm)	69		
Gloss (60°)	≥90		
Opacity (%)	N/A		
Tensile Strength (psi)	$MD \ge 20000 / CD \ge 20000$		
Elongation (%)	$MD \ge 80 / CD \ge 150$		
Dimensional Stability (FTM 14)	$MD \le 0.20 \text{ mm} / \text{CD} \le 0.20 \text{ mm}$		
ADHESIVE			
Adhesive Type	Emulsion Acrylic		
Adhesive Thickness (mils/µm)	0.8-1.0 / 20-25		
Adhesive Color	Clear		
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 15 min	1.2 / 5.3		
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 24 hrs	2.2 / 9.6		
LINER			
Liner Weight (#/gsm)	53 / 86		
Liner Type	White PE-Coated 1 side Kraft		
Liner Thickness (mils/µm)	3.5 / 89		
Release Force @ 300" / min (g/2")	10-40		
PERFORMANCE GUIDANCE			
Application Temperature	\geq +40 °F		
Service Temperature	-40 °F to 200 °F		
Shelf Life	1 year		
Storage Temp / Rel. Humidity	70 °F / 50%		
Indoor Durability	Up to 6 months		

GF 111 | SEPTEMBER 2020 309 S. UNION | SPARTA, MI 49345 | P:(616) 887-7387 | T:(800) 253-3664 | F:(616) 887-0537



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PRODUCT SNAPSHOT	APPLICATIO) N S	ІМК ТҮРЕ	
APPLICATION	• POP/RETAIL		O SOLVENT	
O WET APPLY	• WALL		• ECO-SOLVENT	
DRY APPLY	O WRAP		O LATEX	
LAMINATING	WINDOW		O UV CURABLE	
O MOUNTING	O FLOOR		• SCREEN	
• DIE CUTTABLE	O TRANSLUCENT		• OFFSET (UV CURABLE)	
O HOT STAMP	• GENERAL SIGNAGE		• OFFSET (CONVENTIONAL)	
O THERMAL DIE	INDOOR (SH	0 R T - T E R M)		
O FLATBED CUTTABLE	O OUTDOOR			
SUBSTRATES				
• OEM PAINTED METAL				
O PAINTED ALUMINUM				
O STAINLESS STEEL				
• PRINTED GRAPHICS				
• ACRYLIC				
FAQS				
What types of applications is GF 111 good for?		This product is recommended for producing general purpose graphics, decals and unprinted substrates for use with dry erase markers. Typical substrates are paper, cardboard, photos and unprinted substrates. If producing industrial grade dry erase boards (high-use boards typically found in hospitals, retail establishments and restaurants. or multi layer laminates of either plastics or metal) a commercial grade of laminate is recommended.		
What types of dry erase markers work best on GF 111?		For best results, we suggest the following dry erase brand marking pens: Avery Marks-a-lot® (chisel point), Expo Scents® (chisel point), Expo Bold color® (chisel Point), Expo regular® (chisel point) brand dry erase markers.		
What types of cleaners can I use on GF 111?		It is best to use a microfiber cloth and either soap & water or an isopro- pyl 50/50 mixture. Harsh chemicals may adversely affect the surface.		

For Standard Terms & Conditions: www.generalformulations.com/terms-conditions

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